

TOP QUALITY, FAST TURN-AROUND, COMPETITIVE PRICES

Pricing (US Dollars) for W&H per inch of steel

Depth of Cut	M2 (Solid Wood)	Black Nitride (Solid Wood)	TCT Carbide (For MDF)
up to 1/2"	\$24.00	\$28.00	\$76.00
up to 3/4"	\$26.00	\$30.00	\$76.00

Let's do an example for our knife cutting service.

We'll use a 2 1/4" casing moulding with a 1/2" depth of cut. The knife may measure 3/4" wider than the wood sample (sometimes less - 3/4" wider is the maximum)

$2\text{-}1/4" + 3/4" = 3$ inches of knife steel. $3 \text{ inches} \times \$24.00 \text{ per inch} = \72.00 per knife, 2 knife set = \$144.00

Custom knives from DRAWINGS – Over 2" wide

Add \$20.00 per pair OR set (ie. Set of four T&G)

Custom knives from WOOD SAMPLES

Add \$32.00 per pair OR set (ie. Set of four T&G)

(Although "rare" we do reserve the right to add extra charges for some intricate custom profiles. This will be confirmed when you receive you quote).

Minimum charge for small profiles is:

Catalogue Patterns - \$99.00 per set of two

Custom Patterns - \$120.00 per set of two up to 0.5" deep

Custom Patterns - \$124.00 per set of two over 0.5" deep

Custom knives are made within one full business day.

The industry standard is to not put outside cutting legs or outside cutting edges on the knives. In other words, the knife cuts all of the profile but is not meant to cut a 2-1/2" wide casing out of a 4" wide blank. In some special applications an outside cutting leg may be possible. If you would like outside legs on your knives, then please check with us to see if it is possible for your application, and for pricing.

Corrugated M2 HSS

Add \$2.00 per inch wide of knife.